



Dart Aerospace Ltd.
1270 Aberdeen St
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269T9259
Job Sheet 202598



Part No: 269T9259

Job Qty: 3 pcs

Part Name: Micrometer Lead Lag & Flapping Hinge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Due Date: 12/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 269T9259 Rev 2 IPP Rev. A 19.10.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	12/12/19	12/12/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	3 pcs	12/12/19	12/12/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS DEC 17 2019 40 9-89
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	3 pcs	12/12/19	12/12/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S242201



Part: 269T9259

Job No: 202598

Serial No/Batch: S242201

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 12/19/19

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	ML
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG 9m	3 pcs	12/12/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-20 DEC 19 2019

Part Op 100 - Small Fab - Assemble as per drawing.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
269T9259-3	Handle	3 pcs (1 ea)	100-Small Fab - 1	5237142
269T9259-5	Anvil	3 pcs (1 ea)	100-Small Fab - 1	5234953
269T9259-7	Anvil	3 pcs (1 ea)	100-Small Fab - 1	5235518
269T9259-9	Nut	6 pcs (2 ea)	100-Small Fab - 1	5235236
92373A363	Roll Pin	3 Ea (1 ea)	100-Small Fab - 1	50419108

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	269T9259-3	3	0	0
	269T9259-5	3	0	0
	269T9259-7	3	0	0
	269T9259-9	6	0	0
	92373A363	3	46	0

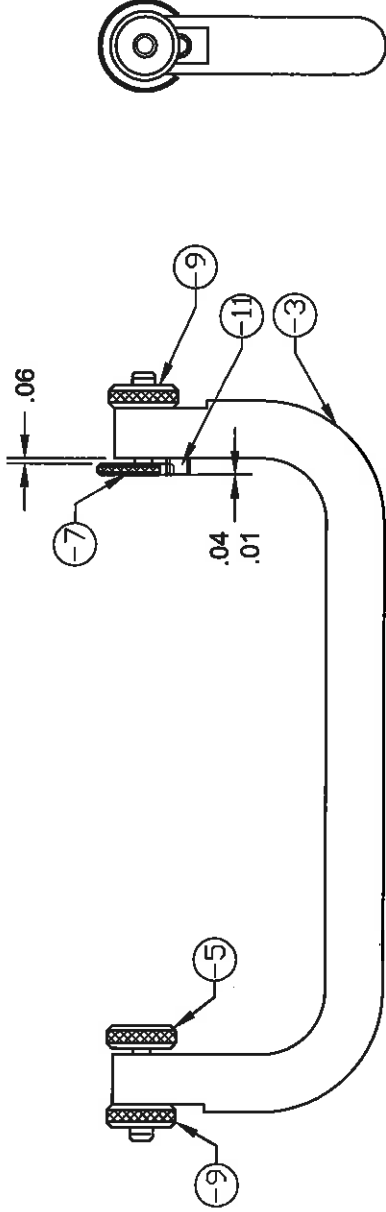
Part Specifications
Specifications could not be found.

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WITHOUT NOTICE
WORK ORDER
NO. 202.575 MLC
19-10-31

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
1	DRAWN FROM TATTERED DWG. CHD EDGE BREAK FROM .015 TO .030 IN TITLEBLOCK PER G.E.	10/28/09	RJC
1A	CHD OVERALL LENGTH FROM 1.250 P/N -5 PER D.W.	10/5/10	RJC
1A	CREATED SHEETS 2 THRU 5 MOVED COMPONENTS INTO SEPERATE SHEETS, REVISED BOM, ADDED NOTE, CHD -3 FINISH FROM BLACK OXIDE TO BLACK ZINC CHD ROLL PIN TO S.S. CHD DIMENSION TOLERANCE IN TITLEBLOCK PER S.E.	9/9/11	SE
2	-3 CHD B/O INFO WAS 11-3/8 IS 12-3/8 FOR FLAT LAYOUT. CHD DIM WAS Ø.625 IS (Ø.625). -5, -7, -9, CHD TOLERANCE ON NON CRITICAL PARTS. -5 CHD DIM WAS Ø.750 IS (Ø.750), ADDED MISSING DIM .03 X 45°. -7 CHD DIM WAS Ø1.000 IS (Ø1.0), ADDED MISSING DIM .03 X 45°. -9 CHD DIM WAS Ø.750 IS (Ø.750).	5/1/14	DPD
			GE



ASSEMBLY

NOTE:
MATERIAL MAY VARY DEPENDING ON
COMMERCIAL AVAILABILITY.

RED BARN MACHINE TITLE MICROMETER LEAD LAG & FLAPPING										DWG NO.		269T9259		REV		2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES																	
TOLERANCES ON:																	
DECIMALS																	
.XXX ± .010																	
FRACTIONS ± 1/32																	
ANGLES ± .5°																	
SPEC																	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R																	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING																	
USED ON MODEL																	
SCHWEIZER																	
SCALE		1:2		DATE		10-8-09		SHEET 1 of 5									
BIO INFORMATION OR SPECIFICATIONS																	
Pg.																	
2																	
Ø5/8 X 12-3/8																	
1018																	
303 S.S.																	
Ø3/4 X 1-3/8																	
303 S.S.																	
Ø1 X 1-1/4																	
303 S.S.																	
Ø3/4 X 3/8																	
303 S.S.																	
Ø1/4 X 5/8 MCMMASTER #92373A363																	
S.S.																	
ROLLPIN																	
BIO -11 1																	
ASSEMBLY #																	

NCR No.

Job: _____		DISPOSITION				DEPARTMENT/PROCESS				MRB (QS1042)				
Part No. _____		Rework Scrap Use-as-is				Cross tube Small Fab Finishing Skid-tube Machining Large Fab Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality								
Date :		Sequence #:		QTY Affected :										
Description Work Order Deviation						Disposition								
Root Cause						FAULT CATEGORY								
						Operator Manufacturing Process Equip/Tooling Handling/Presservation Material Product Improvement Process Improvement Human Factors			Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:			Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		